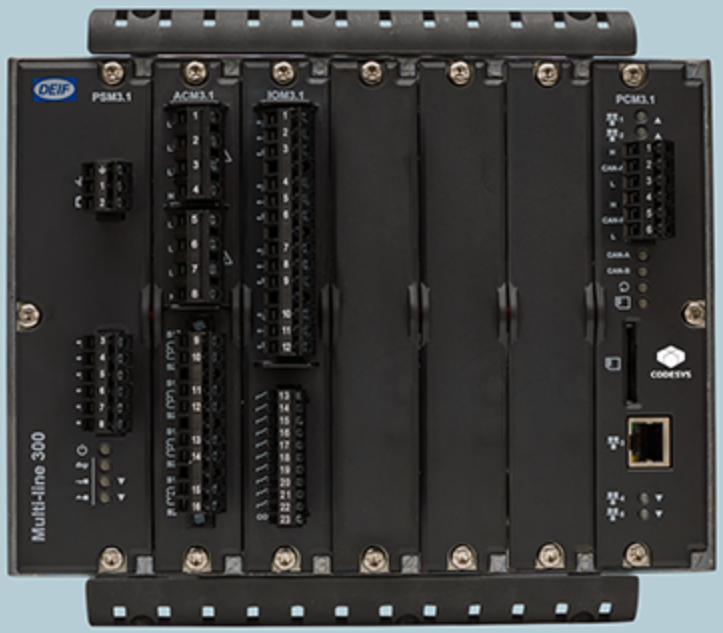
DATA SHEET

Programmable Automation Controller
AMC 300



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Document no.: 4921240613C

1. Product description

1.1 About

The AMC 300 is a programmable automation controller (PAC) designed for resilient operation, while highly serviceable. It includes CODESYS V3.5 for IEC 61131-3 development.

The AMC 300 can run both headless or with a human-machine interface (HMI). HMI is achieved by means of CODESYS web visualisation and a browser-enabled device (for example, DEIF's AGI400).

An AMC 300 control system consists of one or more base mounted racks, each with a combination of selectable power supply (Bus coupler), I/O modules and CPU module. EtherCAT is used as intermodule communication via backplane interface and inter-rack communication.

More information
You can find additional technical documentation at https://www.deif.com/documentation/amc-300/.

1.2 Software versions

The information in this document corresponds to the following software versions.

AMC 300 Software versions

Software	Details	Version
BSP	Board Support Package	4.0.0.x
CODESYS	CODESYS runtime	3.5.15.0 or later
CODESYS IDE	PC software for development of CODESYS applications	3.5.15.0 or later
CODESYS TSP	AMC 300 CODESYS Target Support Package (TSP)	1.0.1.0

1.3 Functions and features

1.3.1 General functions and features

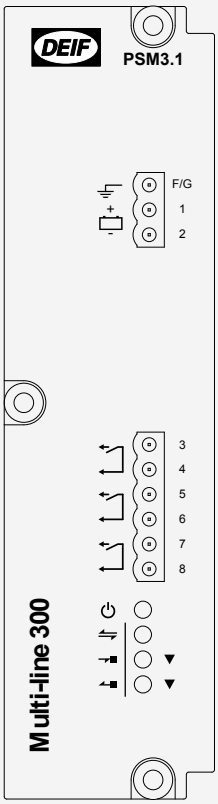
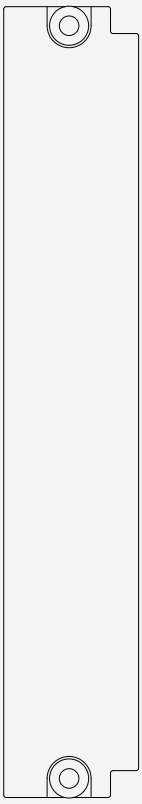
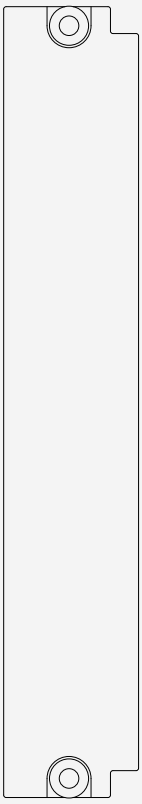
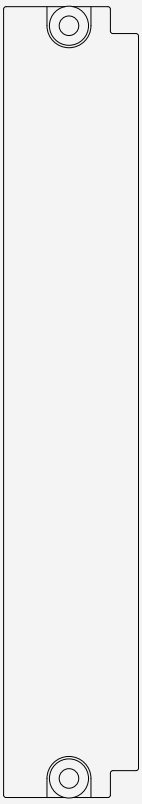
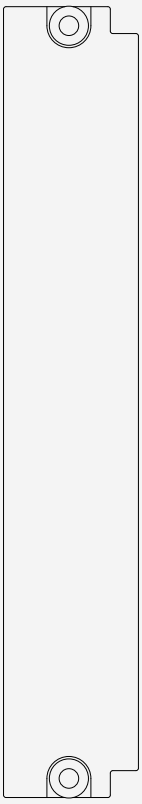
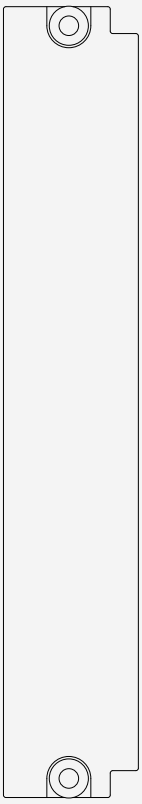
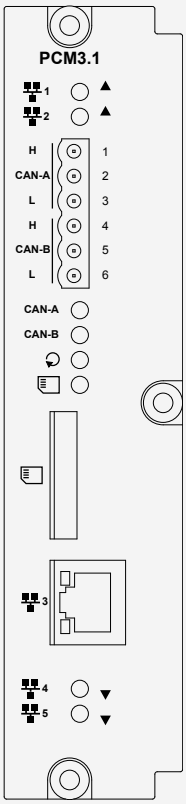
Functions and features	
Modular and configurable design	• Configurable hardware modules (printed circuit boards) • Hardware modules can be replaced or added in the field • Optional I/O extension rack
Plug and play	• Automatic network configuration (uses IPv6) • Automatic date and time synchronisation between all controllers in the system • NTP time synchronisation with local NTP servers (Selected AMC 300)
Communication	• Internet Protocol version 6 (IPv6) with SLAAC • Configurable Internet Protocol version 4 (IPv4) • EtherCAT for AMC 300 / Multi-line Extension racks or third party EtherCAT devices • OPC UA protocol
Control	• CODESYS runtime
Network	• 5 port switch with VLAN
Security	• Secure update with signed update packages

Functions and features	
	• Dual partition for safe update • Secure boot - only signed software will run • Re-signing tools for deployment of full application package • OPC UA encryption
DEIF libraries	• DEIF log library for CODESYS • DEIF OPC UA library for CODESYS - based on open62541
Application development	• CODESYS IDE • RAUC (for resigning of software)

1.3.2 Controller hardware configuration

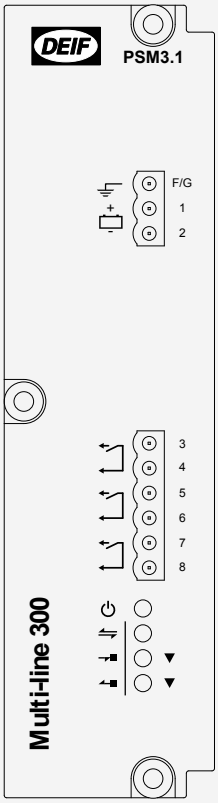
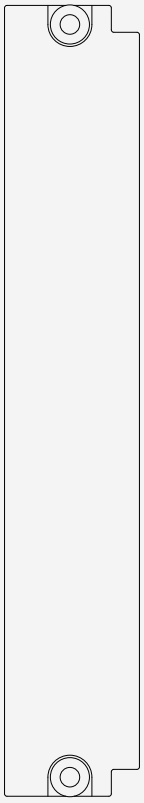
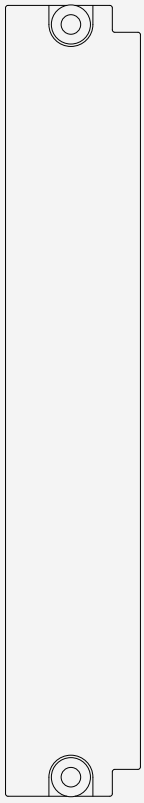
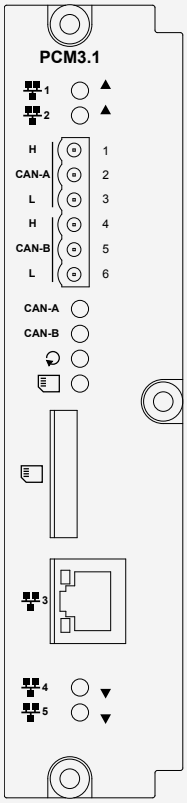
Use either a 7-slot or 4-slot rack for the controller. Additional hardware modules can be ordered and installed in the empty slots. Spare hardware modules may also be ordered for installation in the field.

Table 1.1 Minimum controller hardware in R7.1

Slot 1	Slot 2	Slot 3	Slot 4	Slot 5	Slot 6	Slot 7
PSM3.1	Blind module	Blind module	Blind module	Blind module	Blind module	PCM3.1
Power supply module						Processor and communication module
						

Weight	R7.1: Controller (minimum hardware): 2283 g (5.0 lb)

Table 1.2 Minimum controller hardware in R4.1

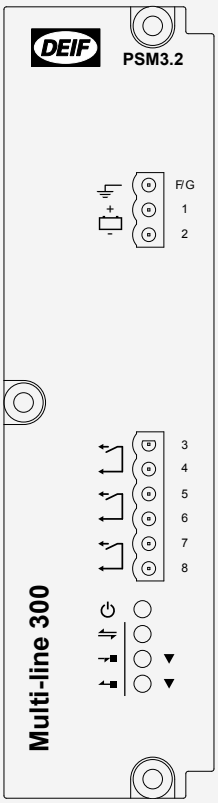
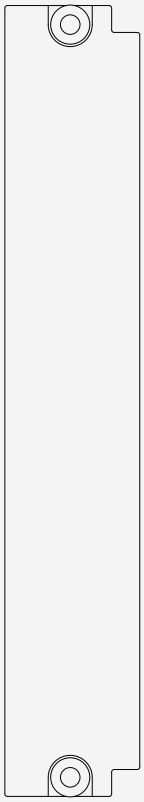
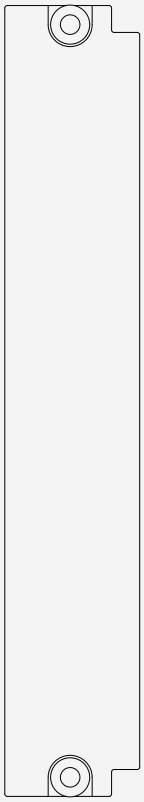
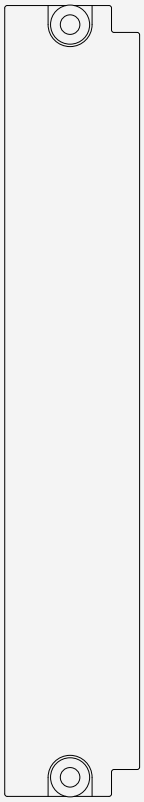
Slot 1	Slot 2	Slot 3	Slot 4
PSM3.1	Blind module	Blind module	PCM3.1
Power supply module			Processor and communication module
			

Weight	R4.1 (minimum hardware): 1457 g (3.2 lb)

1.3.3 Extension rack hardware configuration

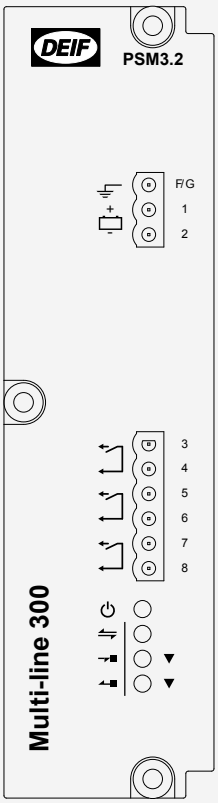
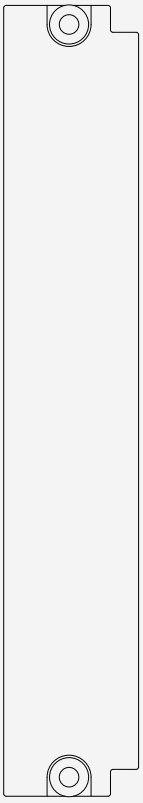
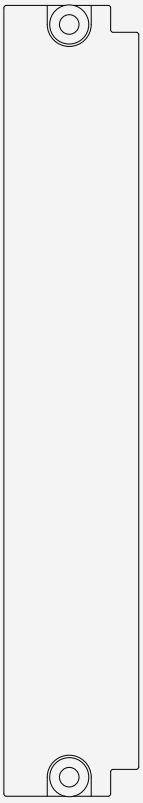
Use either a 7-slot or 4-slot rack for the controller. Additional hardware modules can be ordered and installed in the empty slots. Spare hardware modules may also be ordered for installation in the field.

Table 1.3 Minimum extension rack hardware in R7.1

Slot 1	Slot 2	Slot 3	Slot 4	Slot 5	Slot 6	Slot 7
PSM3.2	Blind module	Blind module	Blind module	Blind module	Blind module	Blind module and blanking plate
Power supply module						
						

Weight	R7.1: Controller (minimum hardware): 2283 g (5.0 lb)

Table 1.4 Minimum extension rack hardware in R4.1

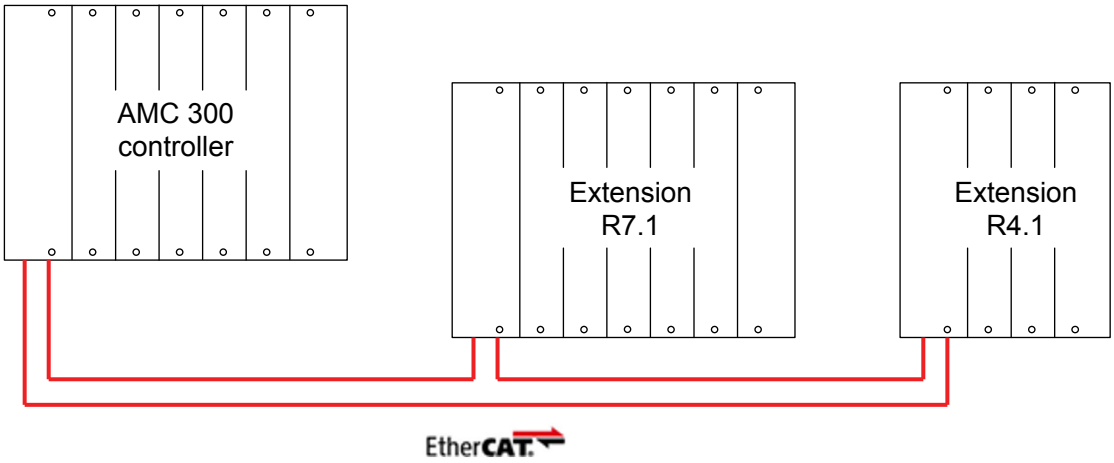
Slot 1	Slot 2	Slot 3	Slot 4
PSM3.2	Blind module	Blind module	Blind module and blanking plate
Power supply module			
			

Weight	R4.1 (minimum hardware): 1457 g (3.2 lb)

2. Application

2.1 Example AMC 300 application

An AMC 300 controller with 2 extension racks connected with EtherCAT.



2.2 Extension rack functions

	Functions
General	• Extends I/O interface ◦ 6 additional hardware modules in Rack7.1 ◦ 3 additional hardware modules in Rack4.1

3. Technical specifications

The general technical specifications apply to all hardware. Refer to the other sections for the specific technical specifications for specific hardware.

The specifications and approvals apply to the rack with all the hardware modules properly installed.

3.1 General technical specifications

3.1.1 Electrical specifications

Category	Specification
Safety	EN 61010-1, CAT III, 600V, pollution degree 2 IEC/EN 60255-27, CAT III, 600V, pollution degree 2 UL508 UL6200 CSA C22.2 No. 14-13 CSA C22.2 No. 142 M1987
Electromagnetic compatibility (EMC)	EN 61000-6-3 Residential, commercial and light-industrial environments EN 61000-6-2 Industrial environments IEC/EN 60255-26 IEC 60533 power distribution zone IACS UR E10 power distribution zone for controller rack IEC 60945 for display unit
Load dump	ISO 7637-2 pulse 5a

3.1.2 Mechanical specifications

Category	Specification	
Vibration	Operation	3 to 8 Hz: 17 mm peak-to-peak 8 to 100 Hz: 4 *g* 100 to 500 Hz: 2 *g*
	Response	10 to 58.1 Hz: 0.15 mm peak-to-peak 58.1 to 150 Hz: 1 *g*
	Endurance	58 to 150 Hz: 2 *g*
	Seismic	3 to 8.15 Hz: 15 mm peak-to-peak 8.15 to 35 Hz: 2 *g*
	IEC 60068-2-6, IACS UR E10, IEC 60255-21-1 (class 2), IEC 60255-21-3 (class 2)	
Shock (base mounted)	10 *g*, 11 ms, half sine IEC 60255-21-2 Response (class 2) 30 *g*, 11 ms, half sine IEC 60255-21-2 Endurance (class 2) 50 *g*, 11 ms, half sine IEC 60068-2-27	
Bump	20 *g*, 16 ms, half sine IEC 60255-21-2 (class 2)	
Material	All plastic materials are self-extinguishing according to UL94 (V0)	

NOTE *g* = gravitational force (g-force).

3.1.3 Environment specifications

Category	Specification
Humidity	97 % relative humidity, to IEC 60068-2-30
Operating temperature, rack and modules	-40 to 70 °C (-40 to 158 °F) UL/cUL Listed: maximum surrounding air temperature: 55 °C (131 °F)
Storage temperature, rack and modules	-40 to 80 °C (-40 to 176 °F)
Operating altitude	Up to 4,000 m (13,123 ft) Refer to the module specifications for information on altitude derating over 2,000 m (6,562 ft)

3.1.4 Safety

Standards
EN 61010-1, CAT III, 600V, pollution degree 2
IEC/EN 60255-27, CAT III, 600V, pollution degree 2
UL508
UL6200
CSA C22.2 No. 14-13
CSA C22.2 No. 142 M1987

3.1.5 Approvals

These approvals apply to the controller rack (with all the modules properly installed).

Standards
CE
UL/cUL Listed to UL508 - Industrial Control Equipment, and CSA C22.2 No. 142 M1987 - Process Control Equipment
UL/cUL Recognised to UL6200 - Controls for stationary engine driven assemblies, and CSA C22.2 No. 14-13 - Industrial Control Equipment

3.2 Rack specifications

3.2.1 Rack R4.1

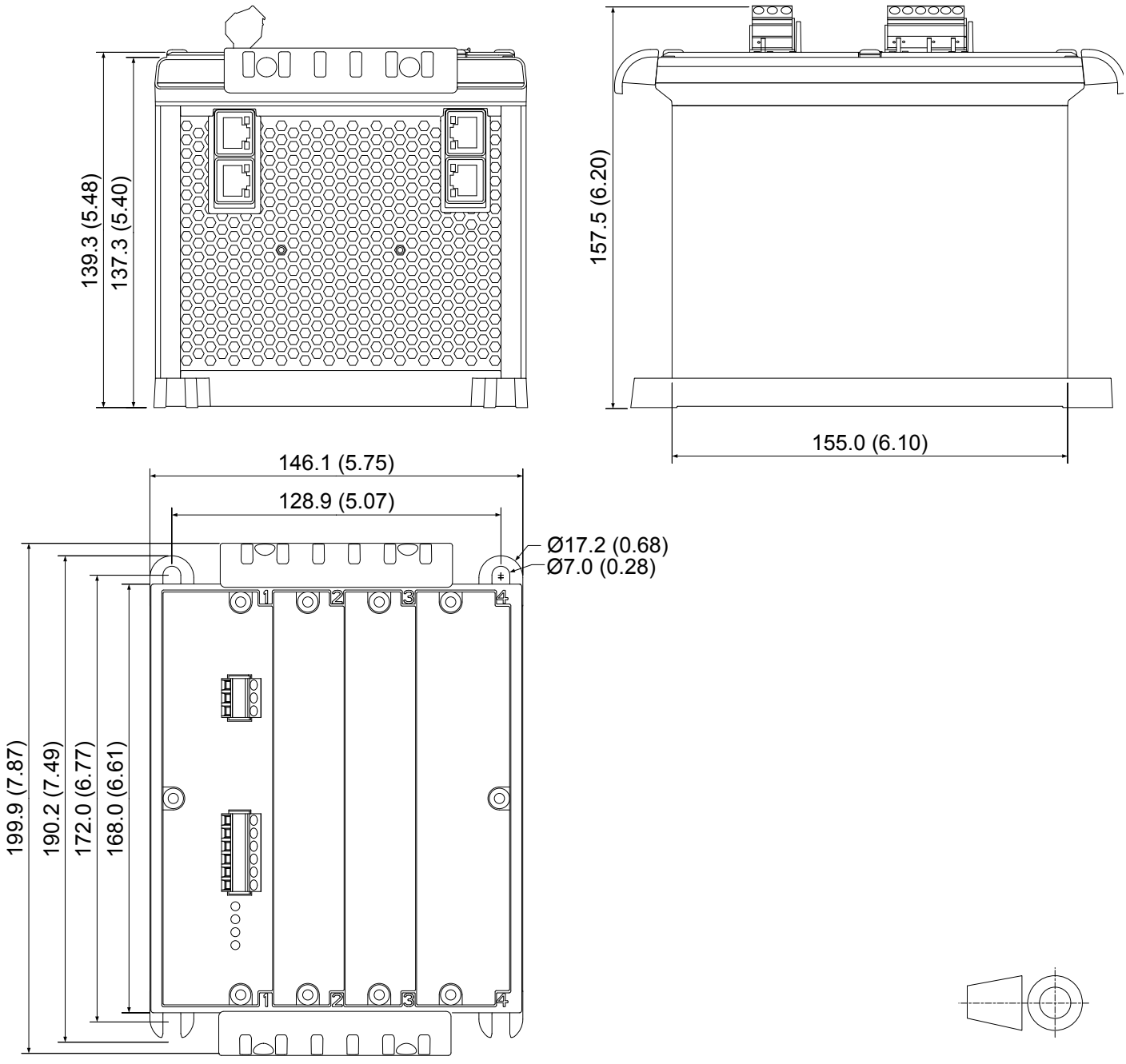
Rack R4.1 technical specifications

Category	Specification
Ingress protection	IP20 (all slots must have modules or blind modules mounted) according to IEC/EN 60529
UL/cUL Listed	Type Complete Device, Open Type 1
Material	Rack frame: Aluminium
Mounting	Base mount, using four M6 bolts with self-locking washers (or self-locking screws). The bolts and self-locking washers (or self-locking screws) are not included with the rack.

Category	Specification
	UL/cUL Listed: For use on a flat surface of a type 1 enclosure UL/cUL Listed: To be installed in accordance with the NEC (US) or the CEC (Canada)
Tightening torque	Mounting bolts: 4 N·m (35 lb-in)

Rack 4.1 dimension and weight specifications

Category	Specification
Size	L 146.1 mm x H 199.9 mm x D 157.5 mm (5.75 in x 7.87 in x 6.20 in) (outer frame, includes cable strain relief plates)
Weight	Without any hardware modules: 994 g (2.2 lb)



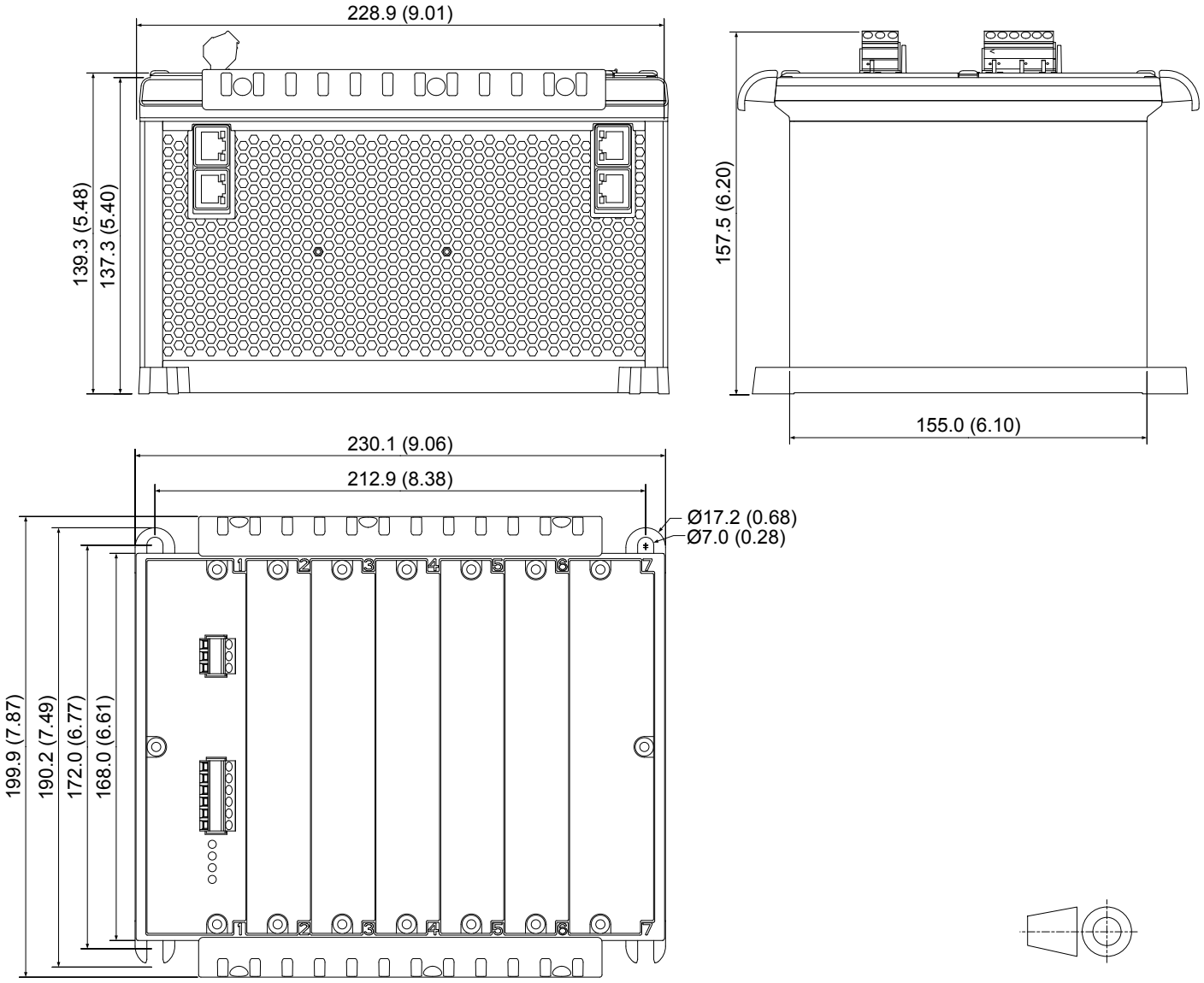
3.2.2 Rack R7.1

Rack 7.1 technical specifications

Category	Specification
Ingress protection	IP20 (all slots must have modules or blind modules mounted) according to IEC/EN 60529
UL/cUL Listed	Type Complete Device, Open Type 1
Material	Rack frame: Aluminium
Mounting	Base mount, using four M6 bolts with self-locking washers (or self-locking screws). The bolts and self-locking washers (or self-locking screws) are not included with the rack. UL/cUL Listed: For use on a flat surface of a type 1 enclosure UL/cUL Listed: To be installed in accordance with the NEC (US) or the CEC (Canada)
Tightening torque	Mounting bolts: 4 N·m (35 lb-in)

Rack 7.1 dimensions and weight specifications

Category	Specification
Size	L 230.1 mm x H 199.9 mm x D 157.5 mm (9.06 in x 7.87 in x 6.20 in) (outer frame, includes cable strain relief plates)
Weight	Without any hardware modules: 1330 g (2.9 lb)



3.3 Hardware module specifications

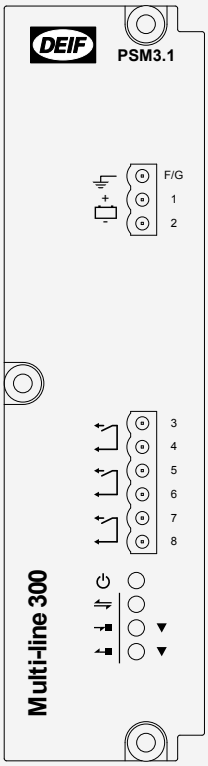
3.3.1 Power supply module PSM3.1 (Controller)

The power supply module provides power to all hardware modules in the rack. The rack status and alarms activate the three relay outputs. There are two ports for internal communication with extension racks.

The PSM3.1 must to be powered by a power supply with Power Boost function.

The PSM3.1 manages the hardware module self-checks for the rack and includes a power LED. The power supply terminals include circuit protection against load dump transients and JEM177 surge transients (rugged design). These terminals also include battery voltage measurement.

PSM3.1 terminals

Module	Count	Symbol	Type/Info	Name
	1		Ground	Frame ground
	1		12 or 24 V	Power supply
	3		Relay output	1 × Status OK (fixed) 2 × configurable
	1		**Off** : No power supply	Power supply indication
			Red flash : PSM is starting	
			Green : Power supply	
			Green flash : Controller identification	
	1		**Off** : No EtherCAT communication	EtherCAT communication connections (to connect to extension racks). LEDs are on the module front, connections are at the module bottom.
			Green : EtherCAT Communication	
	1		EtherCAT communication (RJ45) input	
			Off : No communication	
			Green : Communication connected	
			Green flash : Active communication	
	1		EtherCAT communication (RJ45) output	
			Off : No communication	
			Green : Communication connected	
			Green flash : Active communication	

PSM3.1 technical specifications

Category	Specification
Frame ground	Voltage withstand: ±36 V DC to the power supply positive (terminal 1) and negative (terminal 2)
Controller power supply	Input voltage: 12 or 24 V DC nominal (8 to 36 V DC continuously) UL/cUL Listed: 10 to 32.5 V DC 0 V DC for 50 ms when coming from at least 8 V DC (cranking dropout) Consumption: Typical 20 W, maximum 35 W Voltage measurement accuracy: 0 to 30 V: ±1 V; 30 to 36 V: +1/-2 V Internal protection: 12 A fuse (not replaceable) (fuse size determined by load dump requirements) Voltage withstand: ±36 V DC Load dump protected by TVS diodes **Start current** • Power supply current limiter ◦ 24 V: 4 A minimum ◦ 12 V: 8 A minimum • Battery: No limit
Relay outputs	Relay type: Solid state Electrical rating and UL/cUL Listed: 30 V DC and 1 A, resistive Voltage withstand: ±36 V DC
Terminal connections	**Frame ground and power supply**:

Category	Specification
	• Terminals: Standard 45° plug, 2.5 mm^2 • Wiring: 1.5 to 2.5 mm^2 (16 to 12 AWG), multi-stranded **Other connections**: • Terminals: Standard 45° plug, 2.5 mm^2 • Wiring: 0.5 to 2.5 mm^2 (22 to 12 AWG), multi-stranded
Communication connections	EtherCAT communication: RJ45. Use an Ethernet cable that meets or exceeds the SF/UTP CAT5e specifications
Torques and terminals	Module faceplate screws: 0.5 N·m (4.4 lb-in) Connection of wiring to terminals: 0.5 N·m (4.4 lb-in) UL/cUL Listed: Wiring must be minimum 90 °C (194 °F) copper conductors only
Galvanic isolation	Between power supply and other I/Os: 600 V, 50 Hz for 60 s Between relay groups and other I/Os: 600 V, 50 Hz for 60 s Between internal communication ports and other I/Os: 600 V, 50 Hz for 60 s
Ingress protection	Unmounted: No protection rating Mounted in rack: IP20 according to IEC/EN 60529
Dimensions	L×H×D: 43.3 × 162 × 150 mm (1.5 × 6.4 × 5.9 in)
Weight	331 g (0.7 lb)

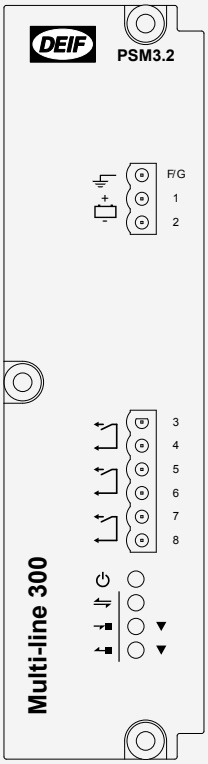
3.3.2 Power supply module PSM3.2 (Extension)

The power supply module provides power to all hardware modules in the extension rack and communicates with the main controller through the internal communication ports. The rack status and alarms activate the three relay outputs. There are two ports for internal communication with the main controller.

The PSM3.2 must to be powered by a power supply with Power Boost function.

The PSM3.2 manages the hardware module self-checks for the rack and includes a power LED. The power supply terminals include circuit protection against load dump transients and JEM177 surge transients (rugged design). These terminals also include battery voltage measurement.

PSM3.2 terminals

Module	Count	Symbol	Type/Info	Name
	1		Ground	Frame ground
	1		12 or 24 V	Power supply
	3		Relay output	1 × Status OK (fixed) 2 × configurable
	1		**Off** : No power supply	Power supply indication
			Red flash : PSM is starting	
			Green : Power supply	
			Green flash : Rack identification	
	1		**Off** : No EtherCAT communication	EtherCAT communication connections (to connect to the racks). LEDs are on the module front, connections are at the module bottom.
			Green : EtherCAT Communication	
	1		EtherCAT communication (RJ45) input	
			Off : No communication	
			Green : Communication connected	
			Green flash : Active communication	
	1		EtherCAT communication (RJ45) output	
			Off : No communication	
			Green : Communication connected	
			Green flash : Active communication	

PSM3.2 technical specifications

Category	Specification
Frame ground	Voltage withstand: ±36 V DC to the power supply positive (terminal 1) and negative (terminal 2)
Controller power supply	Input voltage: 12 or 24 V DC nominal (8 to 36 V DC continuously) UL/cUL Listed: 10 to 32.5 V DC 0 V DC for 50 ms when coming from at least 8 V DC (cranking dropout) Consumption: Typical 20 W, maximum 35 W Voltage measurement accuracy: 0 to 30 V: ±1 V; 30 to 36 V: +1/-2 V Internal protection: 12 A fuse (not replaceable) (fuse size determined by load dump requirements) Voltage withstand: ±36 V DC Load dump protected by TVS diodes **Start current** • Power supply current limiter ◦ 24 V: 4 A minimum ◦ 12 V: 8 A minimum • Battery: No limit
Relay outputs	Relay type: Solid state Electrical rating and UL/cUL Listed: 30 V DC and 1 A, resistive Voltage withstand: ±36 V DC
Terminal connections	**Frame ground and power supply**:

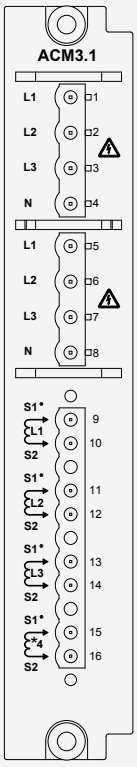
Category	Specification
	• Terminals: Standard 45° plug, 2.5 mm^2 • Wiring: 1.5 to 2.5 mm^2 (16 to 12 AWG), multi-stranded **Other connections**: • Terminals: Standard 45° plug, 2.5 mm^2 • Wiring: 0.5 to 2.5 mm^2 (22 to 12 AWG), multi-stranded
Communication connections	EtherCAT communication: RJ45. Use an Ethernet cable that meets or exceeds the SF/UTP CAT5e specifications
Torques and terminals	Module faceplate screws: 0.5 N·m (4.4 lb-in) Connection of wiring to terminals: 0.5 N·m (4.4 lb-in) UL/cUL Listed: Wiring must be minimum 90 °C (194 °F) copper conductors only
Galvanic isolation	Between power supply and other I/Os: 600 V, 50 Hz for 60 s Between relay groups and other I/Os: 600 V, 50 Hz for 60 s Between internal communication ports and other I/Os: 600 V, 50 Hz for 60 s
Ingress protection	Unmounted: No protection rating Mounted in rack: IP20 according to IEC/EN 60529
Dimensions	L×H×D: 43.3 × 162 × 150 mm (1.5 × 6.4 × 5.9 in)
Weight	331 g (0.7 lb)

3.3.3 Alternating current module ACM3.1

The alternating current module ACM3.1 measures the voltage and current on one side of a breaker, and the voltage on the other side. The hardware module responds when the measurements exceed the AC alarm parameters.

ACM3.1 provides robust frequency detection in environments with electrical noise. ACM3.1 allows extended measurement bandwidth up to 40 times the nominal frequency. ACM3.1 includes a configurable 4th current measurement.

ACM3.1 terminals

Module	Count	Symbol	Type	Name
	2 × (L1, L2, L3 and N)	L1/L2/L3/N	Voltage	3-phase voltage measurements
	1 × (L1, L2, L3 and 4th)		Current	3-phase current measurement 4th current measurement

ACM3.1 technical specifications

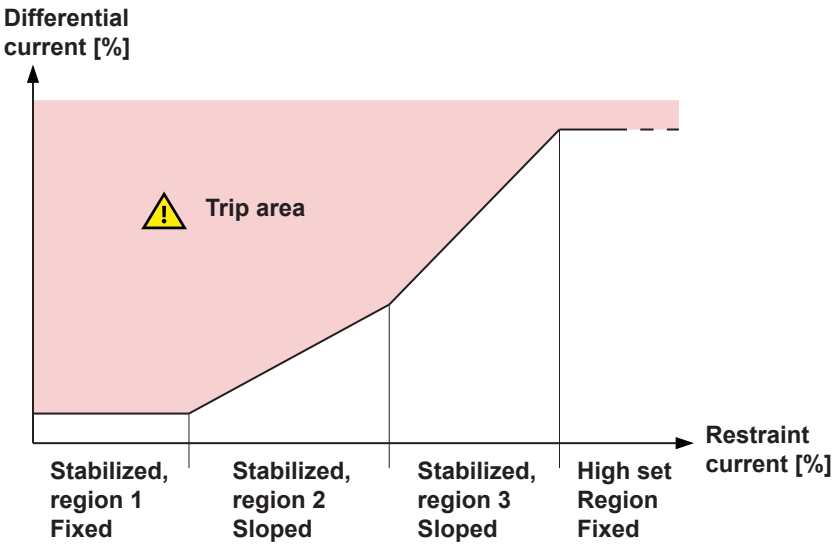
Category	Specification
Voltage measurements	Nominal value: 100 to 690 V AC phase-to-phase Measurement range: 2 to 897 V AC phase-to-phase Accuracy: Class 0.2 Phase angle accuracy: 0.1° (within nominal voltage range and nominal frequency range) Altitude derating from 2,000 to 4,000 m (6,562 to 13,123 ft): 100 to 480 V AC phase-to-phase UL/cUL Listed: 100 to 600 V AC phase-to-phase Load on external voltage transformer: Maximum 0.2 VA/phase Voltage withstand: 1.2 × Nominal voltage continuously; 1.3 × Nominal voltage for 10 s
Current measurements	Nominal value: 1 or 5 A AC from current transformer Measurement range: 0.02 to 17.5 A AC from current transformer; Truncation level: 11 mA Accuracy: Class 0.2 Earth current: 18 dB attenuation of third harmonic of the nominal frequency UL/cUL Listed: From listed or R/C (XODW2.8) current transformers 1 or 5 A Load on external current transformer: Maximum 0.3 VA/phase Current withstand: 10 A continuously; 17.5 A for 60 s; 100 A for 10 s; 250 A for 1 s
Frequency measurements	Nominal value: 50 Hz or 60 Hz Measurement range: 35 to 78 Hz Accuracy: Class 0.1 of nominal value (35 to 78 Hz) (-40 to 70 °C) (-40 to 158 °F) Class 0.02 of nominal value (40 to 70 Hz) (15 to 30 °C) (59 to 86 °F)
Power measurements	Accuracy: Class 0.5
Accuracy and temperature	Unless otherwise specified for the above measurements: Nominal range: -40 to 70 °C (-40 to 158 °F) Reference range: 15 to 30 °C (59 to 86 °F) Accuracy: Measurement type specific within reference range Additional 0.2 % error of full scale per 10 °C (18 °F) outside reference range
Torques and terminals	Module faceplate screws: 0.5 N·m (4.4 lb-in) Secure the current measurement terminal block to the module faceplate: 0.25 N·m (2.2 lb-in) Connection of wiring to terminals: 0.5 N·m (4.4 lb-in) UL/cUL Listed: Wiring must be minimum 90 °C (194 °F) copper conductors only
Terminal connections	AC voltage and current terminals: Standard 45º plugs, 2.5 mm^2 Wiring: 2.5 mm^2 (13 AWG), multi-stranded
Galvanic isolation	Between AC voltage and other I/Os: 3310 V, 50 Hz for 60 s Between AC current and other I/Os: 2210 V, 50 Hz for 60 s
Ingress protection	Unmounted: No protection rating Mounted in rack: IP20 according to IEC/EN 60529
Dimensions	L×H×D: 28 × 162 × 150 mm (1.1 × 6.4 × 5.9 in)
Accessories (included)	• One roundel with 6 J-shaped voltage encoding pins (for the hardware module) • One roundel with 6 flat voltage encoding pins (for the voltage terminal blocks)
Weight	232 g (0.5 lb)

3.3.4 Differential current module ACM3.2

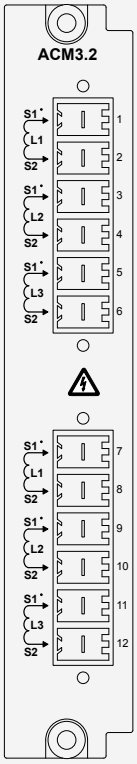
The differential current module ACM3.2 measures the generator outgoing 3-phase currents (consumer side) and star point 3-phase currents. The ACM3.2 uses the measurements to detect phase-to-phase faults or phase-to-earth faults (star point earthed generator stator only) in the generator stator, and dependent on the mounting of the CT's on the outgoing side, possibly also the cable between the generator and the main switchboard.

The protection consists of:

- A stabilised stage that uses a fixed + 2 × sloped operating characteristic. This current restraint approach is also known as biased differential protection.
- A high set fixed differential stage (non-stabilised).



ACM3.2 terminals

Module	Count	Symbol	Type	Name
	1 × (L1, L2 and L3)		Current	3-phase current measurement - Consumer side
	1 × (L1, L2 and L3)		Current	3-phase current measurement - Neutral side

ACM3.2 technical specifications

Category	Specification
Nominal, reference and operating values	Current: Nominal value: 1 or 5 A AC from current transformer Frequency: • Nominal value: 50 or 60 Hz • Reference range: 40 to 70 Hz • Operating range: 20 to 78 Hz Temperature: • Reference range: 15 to 30 °C (59 to 86 °F) • Operating range: -40 to 70 °C (-40 to 158 °F)
Current measurements	Measurement range: 0.025 to 250 A AC. Truncation level: 20 mA

Category	Specification
	Accuracy: • 0.025 to 20 A: ±1 % or ±10 mA of measured current (whichever is greater) • 20 to 250 A: ±1.5 % of measured current UL/cUL Listed: From listed or R/C (XODW2.8) current transformers 1 or 5 A Load on external current transformer: < 4 mΩ, including the terminal block Current withstand: • 20 A continuously • 100 A for 10 s • 400 A for 1 s • 1250 A for 10 ms (half wave)
Frequency measurement	Accuracy (within operating range): > 0.1 A: ±0.1 % of actual frequency
Temperature	Current measurement accuracy temperature coefficient: ±0.25 %, or ±2.5 mA per 10 °C (18 °F) outside reference range (whichever is greater)
Torques and terminals	Module faceplate screws: 0.5 N·m (4.4 lb-in) Secure the current measurement terminal block to the module faceplate: 0.25 N·m (2.2 lb-in) Connection of wiring to terminals: • ≤ 4 mm^2: 0.5 N·m (4.4 lb-in) to 0.6 N·m (5.3 lb-in) • > 4 mm^2: 0.7 N·m (6.2 lb-in) to 0.8 N·m (7.1 lb-in) UL/cUL Listed: Wiring must be minimum 90 °C (194 °F) copper conductors only
Terminal connections	AC current terminals: Standard 0º plugs, 6 mm^2 with securing screws Wiring: 2.5 to 6 mm^2 (13 to 10 AWG), multi-stranded
Galvanic isolation	Between AC current and other I/Os: 2210 V, 50 Hz for 60 s
Ingress protection	Unmounted: No protection rating Mounted in rack: IP20 according to IEC/EN 60529
Dimensions	L×H×D: 28 × 162 mm × 152 mm (1.1 × 6.4 × 5.9 in)
Weight	230 g (0.5 lb) (including terminal blocks)
Accessories (included)	One roundel with 6 encoding pins (for the hardware module and terminal block)

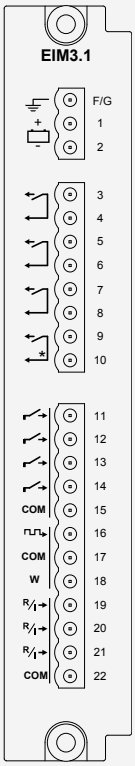
3.3.5 Engine interface module EIM3.1

The engine interface module has its own power supply and a tacho input to measure speed. It also has four relay outputs, four digital inputs, and three analogue inputs. These I/Os are configurable.

The power supply terminals include circuit protection against load dump transients and JEM177 surge transients (rugged design). These terminals also include battery voltage measurement.

EIM3.1 has its own microprocessor. If the rack power supply fails, or connection to the application is lost, the EIM3.1 can continue to operate independent of the application.

EIM3.1 terminals

Module	Count	Symbol	Type	Name
	1		Ground	Frame ground
	1		12 or 24 V DC	Power supply
	3		Relay output	Configurable
	1		Relay output (with wire break detection)	Configurable
	4		Digital input	Configurable
	1		MPU input (with wire break detection)*	Magnetic pickup
	1	W	W input (no wire break detection)*	Generator tacho output or NPN/PNP sensor
	3		Analogue current or resistance measurement input (RMI)	Configurable

NOTE *These inputs cannot both be used at the same time.

EIM3.1 technical specifications

Category	Specification
Frame ground	Voltage withstand: ±36 V DC to the power supply positive (terminal 1) and negative (terminal 2)
Auxiliary power supply	Input voltage: 12 or 24 V DC nominal (8 to 36 V DC continuously) UL/cUL Listed: 10 to 32.5 V DC 0 V DC for 50 ms when coming from at least 8 V DC (cranking dropout) Consumption: Typical 3 W, maximum 5 W Internal protection: by 12 A fuse (not replaceable) (fuse size determined by load dump requirements) Voltage withstand: ±36 V DC Load dump protected by TVS diodes **Start current** • Power supply current limiter ◦ 24 V: 0.6 A minimum ◦ 12 V: 1.2 A minimum • Battery: No limit
Relay outputs	Relay type: Electromechanical Electrical rating and UL/cUL Listed: 30 V DC and 6 A, resistive Voltage withstand: ±36 V DC
Relay output with wire break detection	Relay type: Electromechanical Electrical rating and UL/cUL Listed: 30 V DC and 6 A, resistive Includes wire break detection Voltage withstand: ±36 V DC
Magnetic pickup	Voltage: 3 to 70 V AC peak Frequency: 2 to 20,000 Hz Accuracy: 2 to 99 Hz: 0.5 Hz; 100 to 20,000 Hz: ±0.5 % of measurement

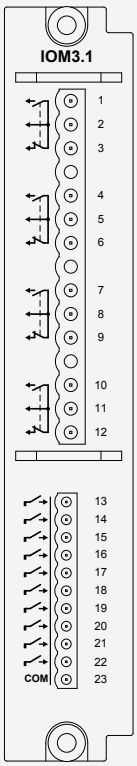
Category	Specification
	Cable supervision: Resistance maximum 100 kΩ Includes wire break detection Voltage withstand: 70 V AC
Generator tacho (W) **w**	Voltage: 8 to 36 V DC Frequency: 2 to 20,000 Hz Accuracy: 2 to 99 Hz: 0.5 Hz; 100 to 20,000 Hz: ±0.5 % of measurement No wire break detection Voltage withstand: ±36 V DC
NPN/PNP **w**	Voltage: 8 to 36 V DC Frequency: 2 to 20,000 Hz Accuracy: 2 to 99 Hz: 0.5 Hz; 100 to 20,000 Hz: ±0.5 % of measurement No wire break detection Voltage withstand: ±36 V DC
Digital inputs	Bipolar inputs • ON: -36 to -8 V DC, and 8 to 36 V DC • OFF: -2 to 2 V DC Minimum pulse length: 50 ms Impedance: 4.7 kΩ Voltage withstand: ±36 V DC
Analogue multi-functional inputs	**Current input** • From active transmitter: 0 to 20 mA, 4 to 20 mA, or any custom range between 0 and 25 mA • Accuracy: 1 % of selected range **Pt100/1000** • -40 to 250 °C (-40 to 482 °F) • Accuracy: 1 % of full scale (to IEC/EN60751) • Maximum sensor self-heating: 0.5 °C/mW (1 °F/mW) **Resistance measurement** • Any custom range between 0 and 2.5 kΩ • Accuracy: 1 % over ranges: 0 to 200 Ω, 0 to 300 Ω, 0 to 500 Ω, 0 to 1000 Ω, and 0 to 2500 Ω **Digital input** • Dry contact with cable supervision • Maximum circuit resistance: 330 Ω • Minimum current rating for the connected relay: 2.5 mA Voltage withstand: ±36 V DC All analogue multi-functional inputs for EIM3.1 have a common ground
Terminal connections	**Frame ground and power supply** • Terminals: Standard 45° plug, 2.5 mm^2 • Wiring: 1.5 to 2.5 mm^2 (16 to 12 AWG), multi-stranded **Other connections** • Terminals: Standard 45° plug, 2.5 mm^2 • Wiring: 0.5 to 2.5 mm^2 (22 to 12 AWG), multi-stranded
Torques and terminals	Module faceplate screws: 0.5 N·m (4.4 lb-in) Connection of wiring to terminals: 0.5 N·m (4.4 lb-in) UL/cUL Listed: Wiring must be minimum 90 °C (194 °F) copper conductors only
Galvanic isolation	Between relay groups and other I/Os: 600 V, 50 Hz for 60 s Between digital input groups and other I/Os: 600 V, 50 Hz for 60 s Between MPU and W inputs and other I/Os: 600 V, 50 Hz for 60 s Between analogue inputs and other I/Os: 600 V, 50 Hz for 60 s
Ingress protection	Unmounted: No protection rating Mounted in rack: IP20 according to IEC/EN 60529

Category	Specification
Dimensions	L×H×D: 28 × 162 × 150 mm (1.1 × 6.4 × 5.9 in)
Weight	250 g (0.5 lb)

3.3.6 Input/output module IOM3.1

The input output module has 4 changeover relay outputs, and 10 digital inputs. These I/Os are all configurable.

IOM3.1 terminals

Module	Count	Symbol	Type	Name
	4		Relay output	Configurable
	10		Digital input	Configurable

IOM3.1 technical specifications

Category	Specification
Relay outputs 	Relay type: Electromechanical Electrical rating and UL/cUL Listed: 250 V AC or 30 V DC, and 6 A, resistive; B300, pilot duty (B300 is a power limit specification for inductive loads) Altitude derating from 3,000 to 4,000 m (9,842 to 13,123 ft): Maximum 150 V AC phase-to-phase Voltage withstand: 250 V AC
Digital inputs 	Bipolar inputs • ON: -36 to -8 V DC, and 8 to 36 V DC • OFF: -2 to 2 V DC Minimum pulse length: 50 ms Impedance: 4.7 kΩ Voltage withstand: ±36 V DC
Terminal connections	**Relay outputs**: Terminals: Standard 45° plug, 2.5 mm^2 Wiring: 0.5 to 2.5 mm^2 (22 to 12 AWG), multi-stranded **Digital inputs**: Terminals: Standard 45° plug, 1.5 mm^2 Wiring: 0.1 to 1.5 mm^2 (28 to 16 AWG), multi-stranded
Torques and terminals	Module faceplate screws: 0.5 N·m (4.4 lb-in) Connection of wiring to relay output terminals: 0.5 N·m (4.4 lb-in)

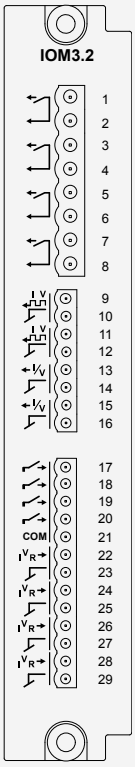
Category	Specification
	Connection of wiring to digital input terminals: 0.25 N·m (2.2 lb-in) UL/cUL Listed: Wiring must be minimum 90 ºC (194 °F) copper conductors only
Galvanic isolation	Between relay groups and other I/Os: 2210 V, 50 Hz for 60 s Between digital input groups and other I/Os: 600 V, 50 Hz for 60 s
Ingress protection	Unmounted: No protection rating Mounted in rack: IP20 according to IEC/EN 60529
Dimensions	L×H×D: 28 × 162 × 150 mm (1.1 × 6.4 × 5.9 in)
Weight	196 g (0.4 lb)

3.3.7 Input/output module IOM3.2

The input output module has 4 relay outputs, 4 analogue multifunctional outputs (including 2 pulse width modulation PWM outputs), 4 digital inputs, and 4 analogue multifunctional inputs. These I/Os are all configurable.

Internal cold junction compensation is not available on IOM3.2

IOM3.2 terminals

Module	Count	Symbol	Type	Name
	4		Relay output	Configurable
	2	I V	Analogue multifunctional output (mA, V DC, PWM)	Configurable
	2	I/V	Analogue multifunctional output (mA, V DC)	Configurable
	4		Digital input	Configurable
	4	I V R	Analogue multifunctional input (mA, V DC, RMI)	Configurable

IOM3.2 technical specifications

Category	Specification
Relay outputs	Relay type: Solidestate relay Electrical rating and UL/cUL Listed: 30 V DC, and 6 A, resistive; B300, pilot duty (B300 is a power limit specification for inductive loads) Voltage withstand: ±36 V DC
Analogue multifunctional outputs I/V	**Current output:** • Range: Any custom range between -25 to 25 mA DC • Accuracy: 1 % of range

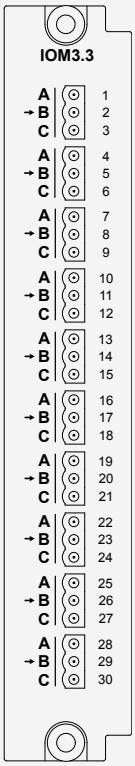
Category	Specification
	• Resolution: 16 bits (< 2 uA / bit) • Type: Active output (internal supply) • Load: Maximum ±25 mA -> 400 Ω **Voltage output:** • Range: Any custom range between -10 to 10 V DC • Accuracy: 1 % of range • Resolution: 16 bits (< 0,7 mV / bit) • Load: Minimum ±10V -> 600 Ω • Internal resistance, power ON: < 1 Ω • Internal resistance, power OFF: > 10 MΩ **General information for all outputs:** • Refresh rate (max): 50ms (input to output) • Voltage withstand: ±36 V DC
Analogue multifunctional PWM outputs	**PWM output:** • Frequency range: 1 to 2500 Hz ±5 Hz • Duty cycle accuracy (5 to 95 %): 0.5 % within reference temperature range • Resolution: 12 bits (4096 steps) • Voltage: Low level: < 0.5 V. High level: > adjustable 1 to 10 V. Maximum: 10.2 V • Output impedance: 25 Ω **General information for all outputs:** • Refresh rate (max): 50 ms (input to output) • Voltage withstand: ±36 V DC
Digital inputs	Bipolar inputs • ON: -36 to -8 V DC, and 8 to 36 V DC • OFF: -2 to 2 V DC Minimum pulse length: 50 ms Impedance: 3.9 kΩ Voltage withstand: ±36 V DC
Analogue multifunctional inputs	**Digital inputs with wire break detection:** • Dry contact inputs, 3 V DC internal supply • Wire-break detection with maximum resistance for ON detection: 100 Ω to 400 Ω **Current inputs:** • From active transmitter: 0 to 20 mA, or 4 to 20 mA • Accuracy: ±10 uA ±0.25 % of actual reading **Voltage inputs (DC):** • Range: ±10 V DC / 0 to 10 V DC • Accuracy: ±10 mV ±0.25 % of actual reading **Resistance measurement inputs, 2 wire (RMI):** • Resistance measurement: 0 to 4.5 kΩ • Accuracy: ±1 Ω ±0.25 % of actual reading **Resistance measurement inputs, 1 wire (RMI):** • Resistance measurement: 0 to 4.5 kΩ • Accuracy: ±2 Ω ±0.25 % of actual reading **Pt100:** • Range: -200 to 850 °C • Accuracy: ±1 °C ±0.25 % of actual reading **Pt1000:** • Range: -200 to 850 °C

Category	Specification
	• Accuracy: ±0.5 °C ±0.25 % of actual reading **Thermocouple type, range and accuracy:** • E: -200 to 1000 °C (±2 °C ±0.25 % of actual reading) • J: -210 to 1200 °C (±2 °C ±0.25 % of actual reading) • K: -200 to 1372 °C (±2 °C ±0.25 % of actual reading) • N: -200 to 1300 °C (±2 °C ±0.25 % of actual reading) • R: -50 to 1768 °C (±2 °C ±0.25 % of actual reading) • S: -50 to 1768 °C (±2 °C ±0.25 % of actual reading) • T: -200 to 400 °C (±2 °C ±0.25 % of actual reading) **Note:** Twisted pair and shielded cable is recommended to achieve specification and optimisation of noise immunity. **General information for all outputs:** • Refresh rate (max): 50 ms (input to output) • Voltage withstand: ±36 V DC • All analogue multi-functional inputs have a common ground
Terminal connections	**Relay outputs**: Terminals: Standard 45° plug, 2.5 mm^2 Wiring: 0.5 to 2.5 mm^2 (22 to 14 AWG), multi-stranded **Other inputs**: Terminals: Standard 45° plug, 1.5 mm^2 Wiring: 0.1 to 1.5 mm^2 (28 to 16 AWG), multi-stranded
Torques and terminals	Module faceplate screws: 0.5 N·m (4.4 lb-in) Connection of wiring to relay output terminals: 0.5 N·m (4.4 lb-in) Connection of wiring to digital input terminals: 0.25 N·m (2.2 lb-in) UL/cUL Listed: Wiring must be minimum 90 ºC (194 °F) copper conductors only
Galvanic isolation	Between relay groups and other I/Os: 2210 V, 50 Hz for 60 s Between other input groups and other I/Os: 600 V, 50 Hz for 60 s
Ingress protection	Unmounted: No protection rating Mounted in rack: IP20 according to IEC/EN 60529
Dimensions	L×H×D: 28 × 162 × 150 mm (1.1 × 6.4 × 5.9 in)
Weight	188 g (0.4 lb)

3.3.8 Input/output module IOM3.3

The input output module has 10 analogue multifunctional inputs. These I/Os are all configurable.

IOM3.3 terminals

Module	Count	Symbol	Type	Name
	10	A →B C	Analogue multifunctional inputs (mA, V DC, RMI)	Configurable

IOM3.3 technical specifications

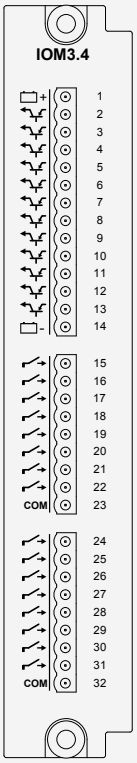
Category	Specification
Analogue multifunctional inputs A →B C	**Digital inputs with wire break detection:** • Dry contact inputs, 3 V DC internal supply • Wire-break detection with maximum resistance for ON detection: 100 Ω to 400 Ω **Current inputs:** • From active transmitter: 0 to 20 mA, or 4 to 20 mA • Accuracy: ±10 uA ±0.25 % of actual reading **Voltage inputs (DC):** • Range: ±10 V DC / 0 to 10 V DC • Accuracy: ±10 mA ±0.25 % of actual reading **Resistance measurement inputs, 2 or 3 wire (RMI):** • Resistance measurement: 0 to 4.5 kΩ • Accuracy: ±1 Ω ±0.25 % of actual reading * **Resistance measurement inputs, 1 wire (RMI):** • Resistance measurement: 0 to 4.5 kΩ • Accuracy: ±2 Ω ±0.25 % of actual reading **Pt100:** • Range: -200 to 850 °C • Accuracy: ±1 °C ±0.25 % of actual reading **Pt1000:** • Range: -200 to 850 °C • Accuracy: ±0.5 °C ±0.25 % of actual reading **Thermocouple type, range and accuracy:** • E: -200 to 1000 °C (±2 °C ±0.25 % of actual reading) • J: -210 to 1200 °C (±2 °C ±0.25 % of actual reading)

Category	Specification
	• K: -200 to 1372 °C (±2 °C ±0.25 % of actual reading) • N: -200 to 1300 °C (±2 °C ±0.25 % of actual reading) • R: -50 to 1768 °C (±2 °C ±0.25 % of actual reading) • S: -50 to 1768 °C (±2 °C ±0.25 % of actual reading) • T: -200 to 400 °C (±2 °C ±0.25 % of actual reading) **Note:** Twisted pair and shielded cable is recommended to achieve specification and optimisation of noise immunity. **General information for all inputs:** • Voltage withstand: ±36 V DC
Internal cold junction compensation (CJC)	**Internal temperature sensor:** • Range: 0 to 70 °C ◦ Accuracy: ±1.0 °C • Range: -40 to 0 °C ◦ Accuracy: ±2.0 °C **Mathematical compensation:** • If non channels are configured as 4-20 mA ◦ Accuracy: ±1.0 °C • If any channels are configured as 4-20 mA ◦ Accuracy: ±1.5 °C If it is needed to have 4-20 mA channels on the same card, it is recommended to use the top channels for 4-20 mA and the lower channels for TC's **Internal cold junction accuracy:** • Heat dissipated by nearby heat sources can cause errors in thermocouple measurements by heating the IOM3.3 terminals to a different temperature than the cold-junction compensation sensor. Thermal gradient across the terminals can cause the terminals of different IOM3.3 channels to be at different temperatures, which creates accuracy errors and affects the relative accuracy between channels. • The temperature measurement accuracy specifications include errors caused by the thermal gradient across the IOM3.3 terminals for configurations with the IOM3.3 terminals facing forward or upward.
Terminal connections	Terminals: Standard 45° plug, 1.5 mm^2 Wiring: 0.1 to 1.5 mm^2 (28 to 16 AWG), multi-stranded
Torques and terminals	Module faceplate screws: 0.5 N·m (4.4 lb-in) Connection of wiring to relay output terminals: 0.5 N·m (4.4 lb-in) Connection of wiring to input terminals: 0.25 N·m (2.2 lb-in) UL/cUL Listed: Wiring must be minimum 90 ºC (194 °F) copper conductors only
Galvanic isolation	All 10 multi inputs have a common ground Galvanic isolation from rack: 600 V, 50 Hz for 60 s
Dimensions	L×H×D: 28 × 162 × 150 mm (1.1 × 6.4 × 5.9 in)
Weight	164 g (0.4 lb)

3.3.9 Input/output module IOM3.4

The input output module has 12 digital outputs, and 16 digital inputs. These I/Os are all configurable.

IOM3.4 terminals

Module	Count	Symbol	Type	Name
	12		Digital output	Configurable
	16		Digital input	Configurable

IOM3.4 technical specifications

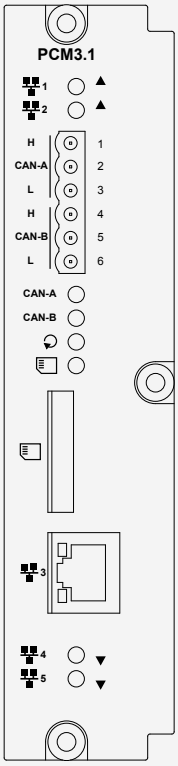
Category	Specification
Digital outputs	Transistor type: PNP Supply voltage: 12 or 24 V DC nominal, maximum 36 V DC (relative to common) Maximum current (per output): < 55 °C: 250 mA; > 55 °C: 200 mA Leak current: Typical 1 µA, maximum 100 µA (temperature-dependent) Saturation voltage: Maximum 0.5 V Non-replaceable 4 A fuse Voltage withstand: ±36 V DC Load dump protected by TVS diodes Short circuit protection Reverse polarity protection Internal freewheeling diode
Digital inputs	Bipolar inputs • ON: -36 to -8 V DC, and 8 to 36 V DC • OFF: -2 to 2 V DC Minimum pulse length: 50 ms Impedance: 4.7 kΩ Voltage withstand: ±36 V DC
Terminal connections	Terminals: Standard 45° plug, 1.5 mm^2 Wiring: 0.1 to 1.5 mm^2 (28 to 16 AWG), multi-stranded
Torques and terminals	Module faceplate screws: 0.5 N·m (4.4 lb-in) Connection of wiring to terminals: 0.25 N·m (2.2 lb-in) UL/cUL Listed: Wiring must be minimum 90 ºC (194 °F) copper conductors only
Galvanic isolation	Between groups: 600 V, 50 Hz for 60 s
Ingress protection	Unmounted: No protection rating Mounted in rack: IP20 according to IEC/EN 60529

Category	Specification
Size	L×H×D: 28 × 162 × 150 mm (1.1 × 6.4 × 5.9 in)
Weight	175 g (0.4 lb)

3.3.10 Processor and communication module PCM3.1

The processor and communication module has the controller's main microprocessor, which contains and runs the controller application software. It includes the Ethernet switch to manage the controller Ethernet connections, with five 100BASE-TX Ethernet connections. It has a *Self-check OK* LED. It also has two sets of CAN bus terminals and SD card. The PCM3.1 performs time synchronisation with an NTP server.

PCM3.1 terminals

Module	Count	Symbol	LED	Type	Name
	5		**Off** : No communication **Green** : Communication connected **Green flash** : Active communication	Ethernet (RJ45)	External network and DEIF network LEDs on the front of the hardware module. Two connections at the top of the hardware module, one on the front, and two at the bottom.
	2	H, CAN-A, L H, CAN-B, L	**Off** : No communication **Green** : CAN connected **Green flash** : Active CAN communication	CAN bus connection	CAN bus
	1		**Off** : Self-check not OK **Green** : Self-check OK **Green flash** : In service mode		
	1		**Off** : No access **Green flash** : Read or write to SD card	SD card (industrial grade) *	External memory

NOTE * To meet the temperature and EMC specifications, you must use an industrial grade SD card.

PCM3.1 technical specifications

Category	Specification
CAN terminals	Voltage withstand: ±24 V DC
Galvanic isolation	Between CAN A and other I/Os: 600 V, 50 Hz for 60 s Between CAN B and other I/Os: 600 V, 50 Hz for 60 s Between Ethernet ports and other I/Os: 600 V, 50 Hz for 60 s
Battery	RENATA CR2430 3V industrial grade lithium battery: Rated for operation at -40 to 85 °C (-40 to 185 °F) Capacity: 285 mAh The battery can be replaced. This is **Not** a standard CR2430 battery, it has a higher capacity, improved temperature range, and extended lifetime.

Category	Specification
Battery life	Design life of the timekeeping battery is 10 years with no power to the controller. This is reduced if the ambient temperature is over 40 °C (104 °F).
Communication connections	CAN communication terminals: Standard 45° plug, 1.5 mm^2 Wiring: 0.5 to 1.5 mm^2 (28 to 16 AWG), multi-stranded DEIF network: RJ45. Use an Ethernet cable that meets or exceeds the SF/UTP CAT5e specifications. 100BASE-TX.
Torques and terminals	Module faceplate screws: 0.5 N·m (4.4 lb-in) Connection of wiring to terminals: 0.5 N·m (4.4 lb-in) UL/cUL Listed: Wiring must be minimum 90 °C (194 °F) copper conductors only
Processor	400 MHz 32-bit PowerPC CPU
Memory	256 MB
Storage	512 MB
Ingress protection	Unmounted: No protection rating Mounted in rack: IP20 according to IEC/EN 60529
Dimensions	L×H×D: 36.8 × 162 × 150 mm (1.4 × 6.4 × 5.9 in)
Weight	214 g (0.5 lb)

3.3.11 Blind module

A blind module must be used to close off each empty slot in the rack.

Blind module technical specifications

Category	Specification
Tightening torque	Module faceplate screws: 0.5 N·m (4.4 lb-in)
Size	L×H×D: 28 × 162 × 18 mm (1.1 × 6.4 × 0.7 in)
Weight	44 g (0.1 lb)

3.4 Accessory specifications

3.4.1 Ethernet cable

The Ethernet cable connects the display unit to the controller, or connects controllers to one another. The Ethernet cable from DEIF meets the technical specifications below.

Category	Specification
Cable type	Shielded patch cable SF/UTP CAT5e
Temperature	Fixed installation: -40 to 80 ºC (-40 to 176 °F) Flexible installation: -20 to 80 ºC (-4 to 176 °F)
Minimum bending radius (recommended)	Fixed installation: 25.6 mm (1.01 in) Flexible installation: 51.2 mm (2.02 in)
Length	2 m (6.6 ft)
Weight	~110 g (4 oz)

4. Application development

4.1 IEC61131-3 programming

IEC61131-3 PLC-programmed based on CODESYS V3

Programming languages:

- Sequential Function Chart (SFC).
- Function Block Diagram (FBD).
- Structured Text (ST).
- Ladder Diagram (LD).
- ANSI C/C++ (via AMC 300 Windows and Linux SDK) - available on request.
- Multi-language help in Chinese, German and English.
- Programmed via Ethernet connection (TCP/IP).
- Download of boot projects and source code.
- Integrated PLC and task configuration.
- Web visualisation on PanelPC or remote via Secure communication (HTTPS).
- Online debugging and sampling.
- Trace-integrated simulation.

AMC 300 CODESYS package

- CODESYS V3.5 IDE
- DEIF AMC 300 TSP (Target Support Package) with EtherCAT device description files.

4.2 Supported software features

Software	AMC 300 CODESYS (with Web visualization)
PLC runtime	• CODESYS V3.5 SP15+
Programming	IEC61131-3: • LD, SFC, FBD, ST • CODESYS V3.5 SP15+ IDE
Network protocols	• File Transfer Protocol (FTP), server and client • Secure/SSH File Transfer Protocol (SFTP), server • Trivial File Transfer Protocol (TFTP), client • Secure Copy (SCP), server and client • Secure Shell (SSH), version 2, server and client • Network Time Protocol (NTP), client • Dynamic Host Configuration Protocol (DHCP), client • Access to cUrl from Linux OS
Visualisation	• CODESYS Web visualisation
System Configuration	• Web-based system configuration for IP address (static/dynamic), host name, change root, operator, admin, service user passwords, system information, and more • Device handling: CODESYS Device handling (EtherCAT Master, CANOpen Manager, Modbus)

Software	AMC 300 CODESYS (with Web visualization)
Configuration	• Visualisation designer: CODESYS V3.5 visualisation • Scope/trace
HMI visualisation tool	• CODESYS web visualisation • Panel PC and remote HMI client (communication via HTTPS). Requires a browser with HTML5/ JavaScript support (for example, Chrome, Firefox, Safari, Edge).

Communication protocols

Software	AMC 300 CODESYS (with Web visualization)
OPC-DA	Yes - OPC DA via CODESYS Gateway and CODESYS OPC Server
OPC-UA Server	Yes - Via Open62541
Modbus TCP Server (Slave)	Yes - CODESYS Modbus TCP Slave and libModbus
Modbus TCP Client (Master)	Yes - CODESYS Modbus TCP Master and libModbus
Modbus RTU Master	Yes - Via libModbus
Modbus RTU Slave	Yes - Via libModbus
EtherCAT Master	Yes - CODESYS EtherCAT master
CAN Layer II	Yes
CANopen Master	Yes - CODESYS CANopen Master
CANopen Slave	Yes - CODESYS CANopen Slave
Others	Available on request
J1939	Available on request

5. Ordering

5.1 Modules for controller configuration

You can configure your controller and/or extension rack with these modules. The *item. no* listed below is for the individual modules as spare parts. Contact DEIF for full configured racks with your order.

Table 5.1 Accessories or spare parts order

Module	Terminals	Comment	Item no.
R7.1	-	7-slot rack for use as controller or extension rack.	2912990240.09
R4.1	-	4-slot rack for use as controller or extension rack.	2912990240.41
PSM3.1	**Power Supply Module (main rack)** • 1 × Power supply • 3 × Relay outputs (2 x configurable) • 2 × RJ45 EtherCAT communication ports	For use in controller rack.	2912990240.07
PSM3.2	**Power Supply Module (extension rack)** • 1 × Power supply • 3 × Relay outputs (2 x configurable) • 2 × RJ45 EtherCAT communication ports	For use in extension racks.	2912990240.42
ACM3.1	**AC voltage and current module** • 2 × 3-phase voltage measurements • 1 × 3-phase and 4th current measurements		2912990240.03
ACM3.2	**Differential current module** • 1 x 3-phase current measurement - Consumer side • 1 x 3-phase current measurement - Neutral side		2912990240.40
IOM3.1	**Input Output Module** • 4 × Changeover relays • 10 × Digital inputs		2912990240.05
IOM3.2	**Input Output Module** • 4 × Relay outputs • 2 × Analogue multifunctional outputs (mA, V DC, PWM) • 2 × Analogue multifunctional outputs (mA, V DC) • 4 x Digital inputs • 4 x Analogue multifunctional inputs (mA, V DC, RMI)		2912990240.44
IOM3.3	**Input Output Module** • 10 x Analogue multifunctional inputs (mA, V DC, RMI)		2912990240.45
IOM3.4	**Input Output Module** • 12 × Transistor outputs • 16 × Digital inputs		2912990240.25
EIM3.1	**Engine Interface Module** • 1 × Power supply • 4 × Relay outputs (1 with wire break detection) • 4 × Digital inputs • 1 × MPU input		2912990240.04

Module	Terminals	Comment	Item no.
	• 1 × W input • 3 × Current/resistance analogue inputs		
PCM3.1	**Processor and Communication Module** • 5 × Ethernet communication ports • 2 × CAN bus connections • 1 × SD card slot		2912990240.46
Blind	Blind module	Not allowed between PSM3.1 and the optional modules.	2912990240.08
Blind small	Small blind module	One needed for extension rack	2912990240.43
Shielded patch cable	-	SF/UTP CAT5e	2912990240.14

6. Legal information

6.1 Disclaimer and copyright

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